

## SEBAKE AS A COST EFFECTIVE REPLACEMENT OF GMS

Please find below trial report of GMS 0.5% with SEBake PF 20 ppm in bread or any other baked product giving better whiteness, volume and crumb structure.

Approx dosage of GMS per 1000 flour = 5 kg = 5 x 70 = Rs 350

Approx dosage of SEBake PF per 1000 kg Flour = 20 g = 20 x 8 = Rs 160

Saving per 1000 kg flour = Rs 190

It would be a good idea to propose SEBake PF to customers using GMS as a cost effective replacement.

Product Development --- Bakery application Lab

Topic: To compare SEBake PF with GMS

Type of mixer: SPIRAL

Date: 26-05-2016

Trial no	1	2
Maida Flour: Thane Bakery	1000	1000
salt(%)	15	15
Compressed yeast	30	30
sugar(%)	20	20
water ( 30 to 32c)	610	610
SEBAMYL X 100 P	12ppm	12ppm
SEBake PF	20ppm	Nil
Glycerol monostearate (GMS)	Nil	0.50%
MIXING TIME		
	5 MIN/ 1 MIN	5 MIN/ 1 MIN
DOUGH TEMP		28 TO 30 C
	28 TO 30 C	2010 30 0
DOUGH REST	28 TO 30 C 20 MIN	20 MIN
DOUGH REST	20 MIN	20 MIN
DOUGH REST DOUGH CUT WEIGHT	20 MIN	20 MIN
DOUGH REST DOUGH CUT WEIGHT PROOFING	20 MIN 440 GM	20 MIN 440 GM
DOUGH REST DOUGH CUT WEIGHT PROOFING TEMP	20 MIN 440 GM 30C	20 MIN 440 GM 30C
DOUGH REST DOUGH CUT WEIGHT PROOFING TEMP RH	20 MIN 440 GM 30C 0.85	20 MIN 440 GM 30C 0.85
DOUGH REST DOUGH CUT WEIGHT PROOFING TEMP RH TIME	20 MIN 440 GM 30C 0.85	20 MIN 440 GM 30C 0.85

OBSERVATIONS		
Bread Volume	1745	1680
Whitness Index	73.44	69.08
Firmness of crumb	431.32	475.55
(less value more soft crumb)		
L	77.29	72.54
а	-0.59	-0.044
b	13.74	14.18

he information of chemical / Industrial grade Product given above is set in good faith and for guidance only. Users should conduct their own tests to determine the stability

and suitability before consume and as per Govt / Non Govt. law/rules.no legislative liability /responsibility what so ever in any nature on our Company's Part. Not for

Fertilizer / Agriculture/ Pesticide use or do not use which is Prohibited By Various Government Department / NGO.